

GA MODBUS USER INSTRUCTIONS

1, The instrument RS485 communication BPS is fixed at 9600 bits/s, start bit=1, data bit=8, stop bit=1, starting and ending time >5ms.

2, The format of the data reading and writing is same as standard Modbus protocol. Definition as follows:

Request: (eg: send order to read: 01 03 00 62 00 02 65 D5)

01	03	0098(0062H)	0002	26069 (65D5)
ADD	COM	PV1	Counts	CRC

Response: (eg. Return: 01 03 04 6D 96 49 F3 71 66)

01	03	04	6D96 49F3	7166
ADD	COM	Counts	PV1	CRC

Return Power: 2 WORD

PV1= 6D96 49F3 = 6D96.49F3H = INT 6D96H+ POINT 49F3H=28054 (=6D96H) +18931 (49F3H)
=28054.2888 (The frequency can specify margins to 2 demical places at most.)

PV1 = 6D96 49F3 = 6D96.49F3H= **INT** 6D96H+ **POINT** 49F3H=28054+**18931/65536**=28054.2888
(**INT** 6D96H=28054 **POINT** 49F3H=18931/**65536**=0.2888)

3, When setting parameters, can read multi- parameters; when writing, can write 1 parameter only every time
And the data should be in HEX format. eg.100.5, INT 100=0064H,0.5=0.8000H,the right data should be written as 100.5=0064 .8000H

4, Commands:

03H: read holding registers parameters

06H: write single holding register parameter value

10H: write multi holding registers parameters value

5, Communication parameters:

Meter reading and writing parameter

Factory setting	Parameters	Parameter address (HEX)	Data numbers (bytes)	Function	Remark
					Read only
	PV1	98 (62H)	4	Current output value	Read only
0001	Add	40 (28H)	2	Communication address	R / W
000	INP	7 (07H)	2	Output signal set	
100. 0	SV	36	4	Output value set	R / W